

STRUCTURAL SOLUTIONS, P.A.*

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GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-5318-150-26-I		Test Date:	3/19/2018	Project No.:	18-023
Design Pressures:	+33.7 psf, -38.1 psf		Report Date:	10/12/2020	Model #	500
Test Pressures:	+50.6 psf, -57.2 psf		Test Location:	Entrematic, Winston-Salem, NC		
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building					
	Exp. B, 30' MRH	Exp. C, 15' MRH	Exp. C, 25' MRH	Exp. D, 15' MRH	Exp. D, 25' MRH	
	194 mph	176 mph	168 mph	160 mph	154 mph	
Witnessed By:	Robert Richardson - Entrematic / Amarr; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.					

Description of Test Specimen:

A 18'-0" wide x 8'-0" high sectional garage door, one section wide by three sections high, each section being 2" thick by 32" high 24ga galvanized steel sheet. Each section was reinforced with two 5-1/2" 18ga galvanized steel R-trusses. The door sections were connected together with one 12ga galvanized steel end hinge with 14ga roller carrier at each end stile and one 14 gauge galvanized steel center hinge at 7 interior stiles as shown on the drawing. Model 500 manufactured by Entrematic was used in the test. The test unit is further described on Drawing IRC-5318-150-26-I.

Manner of Testing:

This test was conducted at Entrematic, 165 Carriage Ct., Winston-Salem, NC, which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108-12 and ASTM E330-14. Both positive and negative pressures were tested. The specimen was installed in an enclosure framed with welded structural steel and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes. Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes. Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds. Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

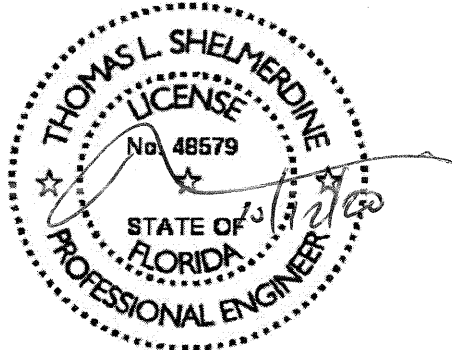
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

The 18'-0"x8'-0" Model 500 as described on drawing IRC-5318-150-26-I meets or exceeds the testing criteria as described above. By comparison to the construction of the 18'-0"x8'-0" Model 500, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-5318-150-26-I:

- 18' x 8' Amarr Classica 1000 doors (which is an alternate name for the Model 500)
- 18' x 8' Amarr Classica 2000 doors (which is the Model 500 with drop-in insulation)
- Model 500, Amarr Classica 1000 and Amarr Classica 2000 doors with widths up to 18'-0" and heights up to 14'-0"

Submitted By:



STRUCTURAL SOLUTIONS, P.A.* (*Florida: dba Structural Solutions of North Carolina, Inc., Firm #29412)

Thomas L. Shelmerdine, PE (NC PE #14654; Florida PE #0048579)

5921-G West Friendly Avenue ■ Greensboro, North Carolina 27410 ■ (336) 856-2686 ■ www.sspa.biz ■ NC Firm #C-1096